

# The Carpenters' College Award for Craftsmanship

## 2023 - 2024 Window Frame with Pivot Sash

Item	Description	Quant	Sawn			Prepared			Material	Comments
			Length	Width	Thick	Length	Width	Thick		
	<b>Frame</b>									
1	Head	1	750	72	62	750	67	57	Soft wood	
2	Sill	1	750	72	70	750	67	65	Soft wood	
3	Jams	2	720	72	62	720	67	57	Soft wood	
4	Sill Projection	1	750	81	40	750	76	35	Soft wood	
	<b>Sash</b>									
5	Top rail	1	500	59	50	500	54	45	Soft wood	
6	Bottom rail	1	500	59	50	500	54	45	Soft wood	
7	Stiles	2	580	59	50	580	54	45	Soft wood	
8	Glazing beads - horz.	2	450	20	17	450	15	12	Soft wood	
9	Glazing beads - vert.	2	530	20	17	530	15	12	Soft wood	
	<b>Pivot beads</b>									
10	Top & Bottom sections	2	560	47	62	560	42	57	Soft wood	
11	Side sections	2	800	55	50	800	50	45	Soft wood.....	
	<b>Ironmongery</b>									
12	Back flap hinges 140 x 34	1 pr	Häfele cat. No. 354.31.068 or similar with long enough flap - Galv. steel incl. screws							
13	Pivot bead screws (vert)	8	50			50			5mm shank b/zinc C/S	
14	Pivot bead screws (horz)	6	50			50			5mm shank b/zinc C/S	
	<b>Sundries</b>									
15	Glue, wedges & star nails								as required	
16	Double glazed unit								not required	